

Work Order ID 69483

Wednesday, May 11, 2011 12:54:52 PM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 5/11/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: 

Date: 11-05-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

8/106/06

HJ CL 11-5-30

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/6/06

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/106/06



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Cust Item ID:

Required Date: 5/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Memo Identify and pack for shipping as per PPP D350-616-015 Location: <u>23</u> PPP Rev: _____	0.00 0.00							
Packaging									
140 QC	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							
Quality Control									

PPP
69482

11/6/11

11/6/11
MLF
11-06-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

Wednesday, May 11, 2011 12:54:59 PM

Page 1

Work Order ID: 69483

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 5/11/2011

Required Date: 5/25/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	10			
D2344 Litter Deck Plate, 350		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		7							
				64756		1							
				67727		6							
D2348 Wearplate		Manufactured	No			110	Each	21.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		21							
				67014		21							
D2353 Stiffener		Manufactured	No			110	Each	7.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		7							
				58426		7							

5

M116583

SP

SP

11/6/08

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Wednesday, May 11, 2011 12:54:59 PM

Work Order ID: 69483

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/11/2011

Required Date: 5/25/2011

Start Qty: 1.00

Required Qty: 1.00

D2364
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

5.0000

1

1

Location

Loc Qty

Loc Code

ST225

5

67728

5

D2365
Wearplate

Manufactured No

110 Each

23.0000

2

2

Location

Loc Qty

Loc Code

ST011

23

67021

23

D2369-1
Deck Plate Locator Brackets

Manufactured No

110 Each

5.0000

1

1

Location

Loc Qty

Loc Code

ST241A

5

68882

5

D2369-3
Deck Plate Locator Brackets

Manufactured No

110 Each

5.0000

1

1

Location

Loc Qty

Loc Code

ST241A

5

67729

5

D3494-1
Stub Cover

Manufactured No

110 Each

1.0000

1

1

Location

Loc Qty

Loc Code

ST224

1

68881

1

B69187 11/6/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 69483

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/11/2011

Required Date: 5/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5 Purchased No

110 Each 5,782.000 25



Rivet



25

Location

Loc Qty

Loc Code

MEZZ

493

6733

493

ST317

5289

6874

5289

25

MS20426AD4-6 Purchased No

110 Each 1,597.000 25



Rivet



25

Location

Loc Qty

Loc Code

ST317

1597

110139

797

117505

800

25

MS20426AD5-7 Purchased No

110 Each 1,203.000 6



Rivet



6

Location

Loc Qty

Loc Code

ST318

1203

101340

1025

7681

178

6

MS20426AD5-8 Purchased No

110 Each 1,303.000 6



Rivet



6 11/6/6

Location

Loc Qty

Loc Code

ST318

1303

4533

1303

6

W/O:		WORK ORDER CHANGES					
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Work Order ID: 69483

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/11/2011

Required Date: 5/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2 Purchased

No

110 Each

56.0000 15



Rivet

Location

Loc Qty

Loc Code

ST322

56

114945

56

110 Each

2,918.000 30

MS20601-AD4W3 Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST321

2918

114538

2918

110 Each

2,328.000 6

MS21042L3 Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

2328

116391

11

116540

351

116549

766

117441

800

117601

400

MS24693-C273 Purchased

No



Screw

110 Each

135.0000 6

Location

Loc Qty

Loc Code

ST310

135

114752

135

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Wednesday, May 11, 2011 12:55:00 PM

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Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 5/11/2011

Required Date: 5/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48

Purchased

No

110

Each

138.0000

22

22



Screw



[Handwritten signature]

Location

Loc Qty

Loc Code

ST309

138

117094

138

22

MS35207-264

Purchased

No

110

Each

74.0000

4

4



Screw



11/6/08

Location

Loc Qty

Loc Code

ST295

74

116997

74

V

Wednesday, May 11, 2011 12:55:01 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
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REFERENCE ONLY

8

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
[Signature]
BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

